



Polyethersulfone Ultrafiltration Cassettes

Protein purification, concentration and diafiltration



Description

The Polyethersulfone Membrane

The polyethersulfone membrane (PESU) is a membrane polymer that is well established in the biotechnological and pharmaceutical industries. The PESU membrane is a stable polymer that features a broad pH and temperature range. Its wide temperature range makes it possible to sterilize some of the membrane by either steam or autoclaving. Membrane regeneration, storage and depyrogenation can be accomplished by using NaOH even at elevated temperatures. Because of these features, the PESU membrane is ideally suited for biotechnological applications. Polyethersulfone membranes are designed for use in the biotechnological and pharmaceutical industries.

They can be used for the following applications:

- IgG
- Blood factors
- Enzymes
- Peptides

Product Profile

The polyethersulfone membrane has minimal adsorption of proteins, viruses, etc. Membrane retention is unaffected by repeated re-use. PESU ultrafiltration cassettes have been validated to withstand in-line steam sterilization without any loss or changes in membrane retention.

Feature	Benefits
Low adsorption	Minimal loss of proteins
Low protein-binding	High product yield
pH Wide pH and a wide variety of temperature range	Chemicals can be used for the removal of foulants
High flow rates	Economical filtration runs
Self sealing cassette	No gaskets needed
Silicone sealing compound	No glue
Enlarged inlet and outlet hole	Lower pressure drop

Specifications

Materials of Construction

Membrane	Polyethersulfone
Gaskets	PVDF
Spacer	Polypropylene
Sealing compound	Silicone

Pore Size | Retention Rate

PESU ultrafiltration cassettes are available in a choice of the following nominal molecular weight cut offs: 1k, 5k, 8k, 10k, 30k, 50k, 100k (also available as Polysulfone), 300k

Available Sizes

Sartorius Crossflow Cassettes are available in **Standard Cassette** size for pilot- | production scale and in **Sartocon Slice** format for reduced volume handling.

Available Filterholder

Sartorius Crossflow Cassettes are designed for Sartorius filter holders like SartoconSlice (0.1 m² Cassettes only), Sartocon, Sartocon 2 Plus, Sartocon 3, and different Sartoflow holder.

Filtration Area

Filter area Sartocon Cassette	0.7 m ²
Filter area Sartocon Slice Cassette	0.1 m ²

Operating Parameters

Feed pressure, P _{in}	58 psi 4 bar maximum
Operating temperature	50 °C maximum
Air diffusion rates at P _{in} = 15 psi 1 bar	1 k-300 k: 50 ml 50 ml air/min for 0.7 m ² filter area 15 ml air/min for 0.1 m ² filter area
Cleaning	P3 Ultrasil 91, (2-4%), pH 13; max. 50 °C; Sodium hydroxide, 1 M; 40 °C
Disinfection	NaOH, 1 M, max. 50 °C, 30 min
Storage	NaOH, 0.1 M

Sartorius Crossflow Filter

Sterilization

only 30 K | 100 K | 300 K, 121°C, 30 min., steaming; 121°C, 110 min, autoclaving

Regulatory Compliance

All materials have passed the current USP Biological Test. The filtrate meets or exceeds USP and EP requirements for Sterile Water for Injection with respect to total solids, oxidizable substances, particulate matter, ammonia, chloride, nitrate, sulfate and heavy metals.

Quality Control

Each filter cassette is individually assigned a serial number, integrity tested and certified.

It complies with cGMP requirements for non-fiber-releasing filters and is filed under the Drug Master File Number DMF 5967 by the Food and Drug Administration, Washington, DC. Validation information is available upon request.

If you use holding devices from other suppliers, please contact our Applications Department. A different torque might be needed due to specific variations in design.

For further assistance, please contact your local Sartorius field engineer or our Goettingen- based Applications Department in Germany.

Technical References:

Validation Guide
Publication No.: SPC5701-e

Directions for Use (Sartocon Cassettes and Sartocon Slice Cassettes)
Publication No.: SPC6001-a

Retention Rates Polyethersulfone

Substance	Approx. Mol. wt	1k	5 k	8 k	10 k	30 k	50 k	100 k	300 k
Vitamin B12	1.200	>70	>50	<45	-	-	-	-	-
Inulin	5.000	>85	>70	-	-	-	-	-	-
Cytochrome C	12.400	-	>99	>99	>95	>60	-	-	-
Myoglobin	17.000	-	-	-	>99	>98	>95	<80 <60*	-
Albumin	67.000	-	-	-	>95	-	-	-	-
g-Globulin	169.000	-	-	-	-	-	>99	>98 >99*	<70
Dextran	2,000.000	-	-	-	-	-	-	-	>95

* Polysulfone

Typical Water Flux Release Data

Cutoff	Sartocon Cassettes 0.7 m ² filter area [l/h]	Sartocon Slice Cassettes 0.1 m ² filter area Permeate* [l/h]
1 k	9	3
5 k	21	5
8 k	125	25
10 k	160	38
30 k	280	70
50 k	460	90
100 k PESU PSU	530	100
300 k	630	120

* (Feed pressure, P_{in} = 22 psi | 1.5 bar; Retentate pressure, P_{out} = closed valve; P_{Filtrate} = open valve)

Order Information

Available types and Order Numbers

Cutoff	Sartocon cassettes, 0.7 m ² filter area	Sartocon Slice cassettes, 0.1 m ² filter area
1 k	3021460907E-SG	3051460901E-SG
5 k	3021462907E-SG	3051462901E-SG
8 k	3021463407E-SG	3051463401E-SG
10 k	3021463907E-SG	3051463901E-SG
30 k	3021465907E-SG	3051465901E-SG
50 k	3021465007E-SG	3051465001E-SG
100 k*	3021466907E-SG	3051466901E-SG
100 k	3021466807E-SG	3051466801E-SG
300 k	3021467907E-SG	3051467901E-SG

* Polysulfone

Sartorius AG
Weender Landstrasse 94-108
37075 Goettingen, Germany
Phone +49.551.308.0
Fax +49.551.308.3289
www.sartorius.com
USA +1.631.2544249
UK +44.1372.737100
France +33.1.69192100
Italy +39.055.634041
Spain +34.91.3586100
Japan +81.3.33293366

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